



# PP 506P

(Provisional Data Sheet)

PP Homopolymer for Raffia applications

#### **Product Description**

PP 506P is intended for producing low denier stretched tapes with following features.

- Consistent processability
- Good processability at high line speeds and low deniers
- Low tapes shrinkage
- Low water carry over
- Very good mechanical properties

### **Typical Applications**

PP 506P can be used for producing carpet backing, woven bags, cable fillers, geotextiles and concrete reinforcements.

**Typical data** 

| Properties   | Unit               | Value (1)  | ASTM Method     |
|--|--------------------|------------|-----------------|
| Resin Properties                                     |                    |            |                 |
| Melt Flow Rate @ 230°C & 2.16 kg load Density @ 23°C | g/10 min.<br>kg/m³ | 4.8<br>905 | D 1238<br>D 792 |
| Mechanical Properties <sup>(2)</sup>                 |                    |            |                 |
| Tensile Strength @ Yield                             | MPa                | 35         | D 638           |
| Tensile Elongation @ Yield                           | %                  | 12         | D 638           |
| Flexural Modulus (1% Secant)                         | MPa                | 1500       | D 790A          |
| Notched Izod Impact Strength @ 23°C                  | J/m                | 32         | D 256           |
| Rockwell Hardness, R-Scale                           | -                  | 100        | D 785           |
| Thermal Properties <sup>(2)</sup>                    |                    |            |                 |
| Vicat Softening Point                                | °C                 | 155        | D 1525B         |
| Heat Deflection Temperature @ 455 KPa                | °C                 | 100        | D 648           |

<sup>(1)</sup> Typical values; not to be construed as specification limits.

## **Processing Conditions**

Barrel temperature range: 235 - 250°C

Melt temperature: 250-260 °C

#### Storage and Handling

PP resin should be stored to prevent a direct exposure to sunlight and/or heat. The storage area should also be dry and preferably don't exceed 50°C. SABIC would not give warranty to bad storage conditions which may lead to quality deterioration such as color change, bad smell and inadequate product performance. It is advisable to process PP resin within 6 months after delivery.

<sup>(2)</sup> Based on injection molded specimens.

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