

TWO COLOURS



ONE DIRECTION

Polyethylene
BRALEN VB 35-70 TST
LDPE for injection moulding

Description

BRALEN VB 35-70 TST is injection moulding grade of low density polyethylene characterized by good flow. This grade is additives free.

Applications

BRALEN VB 35-70 TST is designed for production of household goods, products for daily usage and technical items of complicated shapes. It is suitable for toys production. Resin is possible to utilize as a carrier for colour and additive's masterbatches and compounding. It is not recommended for articles exposed to corrosive media and mechanical stress.

Properties

	Test method	Unit	Typical value
MFR (190 °C /2.16 kg)	ISO 1133	g/10 min	35
Density (23°C) *	ISO 1183-1 method C	kg/m ³	917
Tensile strength *	ISO 527-1,2	MPa	8.5
Vicat softening temperature *	ISO 306/A 50	°C	88
Shore D hardness *	ISO 868	-	43

* Typical properties, not to be used as specification. Average mechanical property values of several measurements carried out on standard injection-moulded test specimens prepared in accordance with ISO 1872-2.



Processing

BRALEN VB 35-70 TST can be used in conventional injection moulding machines.

Recommended processing temperatures are 150-220 °C.

Storage and Handling

Pellets are packed in 25 kg PE-LD bags and transported on shrink-wrapped pallets at eligible load of polymer 1250 or 1375 kg. Heat treated pallets are available as well. Transportation in a road silo or rail silo is also available. For more detailed information please contact Sloznaft Petrochemicals and TVK sales representative.

Since polyethylene is a combustible substance, the fire safety rules applicable for combustible materials in warehouses and store rooms should be observed.

If polymer is stored in conditions of high humidity and fluctuating temperatures, then atmospheric moisture can condense inside the packing. If it happened, it is recommended the pellets to be dried before use. During the storage polyethylene should not be exposed to UV radiation and temperatures above 40°C. Producer does not take responsibility for any damages caused by adverse storage.

REACH Statement

Polymers are exempt of REACH registration. However, their raw materials which mean monomers and relevant additives have been registered.

Sloznaft Petrochemicals, s.r.o./TVK Plc. is committed to fully respect this new legislation and will only use REACH compliant raw materials.

At this point in time LDPE BRALEN/TIPOLEN does not contain any substances specifically identified as SVHC at levels greater than 0.1%.

Safety

See MSDS.

Recycling

Polyethylene resins are suitable for recycling using modern recycling methods.

In-house production waste should be kept clean to facilitate direct recycling.

Disclaimer

The information provided in this publication has been compiled to the best of our present knowledge. However, in view of the various applications of polyethylene resins and the equipment used, the processing conditions may differ.

The recommendations and data herein are to be construed as informational only and do not relieve users from carrying out their own tests and experiments prior to processing in order to check suitability for a specific use. It is the responsibility of those to whom we supply our products to ensure that any proprietary rights and existing laws and legislation are observed. Our products are under continuous development, therefore we reserve the right to change the information presented in this brochure at our own discretion.

The REACH statement herein does not constitute legal advice. The REACH statement is provided for informational purpose only.

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TVK

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