

### DOMAMID® 6S

Polyamide 6, general purpose, for injection moulding.

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TYPICAL PROPERTIES	CONDITION	STANDARD	UNIT	VALUE
<b>PHYSICAL</b>				
Density		ISO 1183	[g/cm <sup>3</sup> ]	1,14
Mold shrinkage parallel		ISO 2577	[%]	1,0 ÷ 1,4
<b>MECHANICAL</b>				
Tensile modulus	1 mm/min	ISO 527	[MPa]	3100
Tensile strain at break	50 mm/min	ISO 527	[%]	50
Tensile stress at yield	50 mm/min	ISO 527	[MPa]	80
Flexural modulus	2 mm/min	ISO 178	[MPa]	2700
Izod impact notched	+23 °C	ISO 180/1A	[kJ/m <sup>2</sup> ]	5,5
Hardness Rockwell		ISO 2039/2	[ScaleR]	120
<b>THERMAL</b>				
Melting point		ISO 11357-1	[°C]	220 ± 2
Heat Deflection Temperature (HDT-B)	0,45 MPa	ISO 75	[°C]	180
Heat Deflection Temperature (HDT-A)	1,80 MPa	ISO 75	[°C]	70
VICAT softening temperature	50°C/h - 50N	ISO 306	[°C]	205
<b>ELECTRICAL</b>				
Volume resistivity		IEC 93	[Ω·cm]	10 <sup>15</sup>
Surface resistivity		IEC 93	[Ω]	10 <sup>13</sup>
Comparative Tracking Index (CTI)	Solution A	IEC 112	[V]	600
<b>BURNING BEHAVIOUR</b>				
Flammability	0,8 mm	UL 94	[Class]	V2
Glow Wire Flammability Index (GWFI)	1 ÷ 3 mm	IEC 60695-2-12	[°C]	750÷850
Burning rate (FMVSS)		FMVSS 302	[mm/min]	< 100

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for natural colored products

#### PROCESSING CONDITIONS:

Drying temperature/time	: 75÷85°C/4÷6h
Recommended melt temperature	: 230÷260 °C
Recommended mould temperature	: 60÷100 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

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