

DOMAMID® 6VOM1

Polyamide 6, self extinguishing, halogen and phosphorous free, for injection moulding.
preliminary datasheet

25.02.2013

TYPICAL PROPERTIES	CONDITION	STANDARD	UNIT	VALUE
PHYSICAL				
Density		ISO 1183	[g/cm ³]	1,17
MECHANICAL				
Tensile modulus	1 mm/min	ISO 527	[MPa]	3400
Tensile stress at break	50 mm/min	ISO 527	[MPa]	65
Tensile strain at break	50 mm/min	ISO 527	[%]	15
Tensile stress at yield	50 mm/min	ISO 527	[MPa]	80
Tensile strain at yield	50 mm/min	ISO 527	[%]	8
Flexural modulus	2 mm/min	ISO 178	[MPa]	3200
Charpy unnotched	+23 °C	ISO 179/1eU	[kJ/m ²]	80
Charpy notched	+23 °C	ISO 179/1eA	[kJ/m ²]	3
Izod impact notched	+23 °C	ISO 180/1A	[kJ/m ²]	3
THERMAL				
Melting point		ISO 11357-1	[°C]	220 ± 2
Heat Deflection Temperature (HDT-B)	0,45 MPa	ISO 75	[°C]	180
Heat Deflection Temperature (HDT-A)	1,80 MPa	ISO 75	[°C]	70
VICAT softening temperature	50°C/h - 50N	ISO 306	[°C]	205
ELECTRICAL				
Volume resistivity		IEC 93	[Ω·cm]	10 ¹⁵
Surface resistivity		IEC 93	[Ω]	10 ¹³
Comparative Tracking Index (CTI)	Solution A	IEC 112	[V]	600
BURNING BEHAVIOUR				
Flammability	0,8 mm	UL 94	[Class]	V0
Glow Wire Flammability Index (GWFI)	1 ÷ 3 mm	IEC 60695-2-12	[°C]	960

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for natural colored products

PROCESSING CONDITIONS:

Drying temperature/time	: 75÷85°C/4÷6h
Recommended melt temperature	: 230÷260 °C
Recommended mould temperature	: 80 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

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