

## ECONAMID® 66G30FL

Polyamide 66, 30% glass fibre, for injection moulding.

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TYPICAL PROPERTIES	CONDITION	STANDARD	UNIT	VALUE
<b>PHYSICAL</b>				
Density		ISO 1183	[g/cm <sup>3</sup> ]	1,35
<b>MECHANICAL</b>				
Tensile modulus	1 mm/min	ISO 527	[MPa]	8500
Tensile stress at break	5 mm/min	ISO 527	[MPa]	130
Tensile strain at break	5 mm/min	ISO 527	[%]	2,5
Izod impact unnotched	+23 °C	ISO 180/1A	[kJ/m <sup>2</sup> ]	35
Hardness Rockwell		ISO 2039/2	[ScaleR]	120
<b>THERMAL</b>				
Melting point	DSC	ISO 11357-1	[°C]	260 ± 2
Heat Deflection Temperature (HDT-B)	0,45 MPa	ISO 75	[°C]	255
Heat Deflection Temperature (HDT-A)	1,80 MPa	ISO 75	[°C]	250
VICAT softening temperature	50°C/h - 50N	ISO 306	[°C]	240
<b>ELECTRICAL</b>				
Volume resistivity		IEC 93	[Ω·cm]	10 <sup>15</sup>
Surface resistivity		IEC 93	[Ω]	10 <sup>13</sup>
<b>BURNING BEHAVIOUR</b>				
Flammability	0,8 mm	UL 94	[Class]	HB
Burning rate (FMVSS)		FMVSS 302	[mm/min]	< 100

Test run at 23°C if not differently specified, DAM state (dry as moulded), valid for black products

### PROCESSING CONDITIONS:

Drying temperature/time	: 75-85°C/4-6h
Recommended melt temperature	: 260-285 °C
Recommended mould temperature	: 80-120 °C

These parameters are typical of the product but should be related to the type of machinery used and to the type of moulded part.

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