

### General Information

#### Description

SEETEC XL610 resin is produced by ExxonMobil Chemical's autoclave process technology. SEETEC XL610 resin is an excellent raw material in the application of extrusion coating.

#### Additives

- ◆ None

#### Applications

- ◆ General extrusion coating and lamination

### Physical Properties<sup>1</sup>

Properties	Nominal Value	Unit	Test Method
Melt Index	8.0	g/10min	ASTM D1238
Density	0.919	g/cm <sup>3</sup>	ASTM D1505
Melting Point	108	°C	LC Method
Vicat Softening Point	89	°C	ASTM D1525
Neck-in (constant output)			
- 50 m/min, 315 °C	4.4	cm	LC Method
- 150 m/min, 315 °C	3.6	cm	
Minimum coating weight (constant output, 315 °C)	10	g/m <sup>2</sup>	LC Method
Barrier			
- MVTR (90 % RH, 37.8 °C, 25 μm)	18.5	g/m <sup>2</sup> /24h	ASTM F372
- O <sub>2</sub> GTR	20	10 <sup>4</sup> cm <sup>3</sup> (STP)/m <sup>2</sup> 24h atm	ASTM D3985

#### NOTE

ISO 9001, 14001, ITS 16949

<sup>1</sup> Physical Properties : these are not to be construed as specifications